

Work Order ID 120010

120010

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Item ID: D206-642-514 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA
 Start Date: 6/02/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/06/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Rate Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q	<i>LB</i>						<i>WM</i>	<i>04-08-05</i>
100	Document Control	0.00	DAS 38 9-89	<i>14/08/06</i>		<i>/</i>			
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-514		<i>CHG005</i>						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				<i>1</i>			DAS 33 9-89 <i>14-08-01</i>
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS 38 9-89	<i>14/08/06</i>		<i>/</i>			DAS 28 9-89
Quality Control									

LB120194

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Item ID: D206-642-514

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Stop *NS2*

Start Date: 6/02/14 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/06/14 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID
130

Operation Description

**Set Up/
Bus Hours**
0.00

Tool ID	Tool #	Plan Code
---------	--------	-----------

Accept Qty.	Reject Qty.	Reject Number	Insp. Stamp
----------------	----------------	------------------	----------------

130

Packaging

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D206-642-514
Location: 073

AUG 26 2014

DATE
66
9-80

140

QC21- Final Inspection - Work Order Release

0.00

140

OC

Memo

0.00

Quality Control

MLJ 14-08-27

MLJ 14-08-27

Picklist Print

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Work Order ID: 120010

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-10-06 JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-514 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev:L DD verified by:
 IPP Rev:F 08-12-09 chg as per DSI9427 DD verified by:EC IPP REV:G
 13.09.06 CHG004/ECN13-634 DD VERF:JLM IPP REV:H 14.04.28
 AS PER ECN14-520 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A		Purchased	No			110	Each	82.0000		3			
---------	--	-----------	----	--	--	-----	------	---------	--	---	--	--	--

AN3C35A

Bolt

**

DAS

33

9-89

Location

Loc Qty

Loc Code

FG

4

18914

4

ST348

78

M127746

3

M128398

25

M129514

50

DAS

28

9-89

127746

AN3C36A

Purchased

No

110

Each

339.0000

9

DAS

33

9-89

14-08-01

AN3C36A

Bolt

**

Location

Loc Qty

Loc Code

FG

25

101261

4

122204

11

124827

10

ST347

314

m127769

1

m128398

17

m128773

75

m129432

21

m129907

200

DAS

28

9-89

129432

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Work Order ID: 120010

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN3C37A

Purchased

No

110

Each

516.0000

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

BOLT

**

DAS

33

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST347

264

M124131

1

M127823

8

M129650

200

M129687

55

ST353

10

M124131

1

M127823

9

ST514

242

M128491

42

M128773

200

128471

AN3C41A

Purchased

No

110

Each

119.0000

8 8

AN3C41A

Bolt

**

DAS

33

9-89

14-08-01

Location

Loc Qty

Loc Code

FG

10

103324

4

122843

6

ST347

109

m127544

1

m128491

25

m129521

33

m129888

50

129521

DAS

28

9-89

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Work Order ID: 120010

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN3C7A Purchased No 110 Each 835.0000 Start Qty: 1.00 4 Required Qty: 1.00

AN3C7A

Bolt

4x

DAS
38
9-89

Location

Loc Qty

Loc Code

FG 10
122141 10
ST513 825
m125709 825

**

DAS
33
9-89

DAS
28
9-89

125709

AN4C6A Purchased No 110 Each 321.0000

AN4C6A

Bolt

12x

DAS
38
9-89

Location

Loc Qty

Loc Code

FG 14
103344 4
121657 10
ST355 11
m125709 30
m128324 -19
ST517C 296
m128403 296

**

DAS
33
9-89

14-08-01

DAS
28
9-89

128463

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Work Order ID: 120010

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN5C11A Purchased No

110 Each

Start Qty: 1.00
204.0000

Required Qty: 1.00

AN5C11A
Bolt

68-6
8C
DAS
8x

8
**

DAS
33
9-89
DAS
28
9-89

Location	Loc Qty	Loc Code
FG	4	
103715	4	
Return2014	16	
122416	16	
ST362	5	
M128403	5	
st503	179	
M126105	49	
M127817	35	
M128739	95	

128739

AN5C15A Purchased No

110 Each

76.0000

AN5C15A
Bolt

68-6
8C
SVD
1x

1
**

DAS
33
9-89
DAS
28
9-89

Location	Loc Qty	Loc Code
ST337	76	
121162	2	
M127290	50	
M128429	24	

128429

AN5C32A Purchased No

110 Each

31.0000

AN5C32A
BOLT

68-6
8C
SVD
2x

2
**

DAS
33
9-89
14-08-01

Location	Loc Qty	Loc Code
FG	4	
18918	4	
Return2014	2	
123523	2	
ST504	25	
m126007	25	

126007

DAS
28
9-89

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Work Order ID: 120010

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

		Start Qty: 1.00	Required Qty: 1.00		
AN5C34A	Purchased	No	110	Each	36.0000
AN5C34A		**		DAS 33 9-89	
Bolt		2X 38 9-89			
Location		Loc Qty	Loc Code		
FG		2			
18918		2			
ST336		34			
m128669		4		128669	
m128830		10			
m129692		20			
AN5C35A	Purchased	No	110	Each	98.0000
AN5C35A		**		DAS 33 9-89	
Bolt		1X 38 9-89			
Location		Loc Qty	Loc Code		
ST336		98			
M128687		2			
M128894		11		128894	
M129871		85			
D206-642-545	Manufactured	No	110	Each	4.0000
D206-642-545		**		DAS 06 9-89	
Replacement Skidtube, High Gear, Standard Wearplates Fits LH or RH, DART (Apical) Tri-Bag & OEM / PM		120194		14-08-01	
Location		Loc Qty	Loc Code		
FG		1			
68676		1			
FG073		3			
61479		1			
68677		1			
89991		1			

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D206-648-013

Manufactured No

110 Each

19.0000

Start Qty: 1.00

Required Qty: 1.00

D206-648-013

Ground Handling Wheel Modification

DAS
38
9-89

Location

Loc Qty

Loc Code

PKG013

19

112490

12

113780

2

115114

5

**

DAS
33
9-89

DAS
28
9-89

112490

D2652

Manufactured No

110 Each

786.0000

16 16

D2652

Bushing

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

742

115133

317

120480

2

121634

223

121962

200

**

DAS
33
9-89

DAS
28
9-89

115133

D2712

Manufactured No

110 Each

663.0000

10 10

D2712

Set Screw

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST009

613

101775

5

107365

2

108882

1

113809

105

115155

250

121858

250

**

DAS
33
9-89

DAS
28
9-89

113809

14-08-01

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D2932-2 Manufactured No

110 Each

Start Qty: 1.00
0 1

Required Qty: 1.00

D2932-2

206 Saddle Right Side

DAS
38
9-89

1x

Location

Loc Qty

Loc Code

ST396

15

109163

2

113009

4

113564

1

114497

4

121748

4

**

DAS
33
9-89

DAS
28
9-89

113564

D2933-2 Manufactured No

110 Each

12.0000 0 1

DAS
33
9-89

D2933-2

206 Saddle Right

DAS
38
9-89

1x

Location

Loc Qty

Loc Code

ST396

12

109166

1

112212

2

114499

5

121752

4

**

DAS
28
9-89

109166

D2934 Manufactured No

110 Each

56.0000 2 2

DAS
33
9-89

D2934

Saddle Spacer

DAS
38
9-89

2x

Location

Loc Qty

Loc Code

FG

6

31929

6

ST014

50

106671

2

114946

48

**

DAS
28
9-89

14-08-01

114946

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D2935

Manufactured No

110 Each

Start Qty: 1.00
49.0000 2

Required Qty: 1.00

DAS
33
9-89

DAS
28
9-89

D2935

Saddle Spacer

DAS
38
9-89

2x

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

43

113815

3

115157

40

113815

D2938-2

Manufactured No

110 Each

17.0000

1

D2938-2

206 Saddle

**

DAS
33
9-89

DAS
28
9-89

1x

Location

Loc Qty

Loc Code

ST390

13

106926

1

108125

2

109167

5

113248

2

114500

3

ST403

4

121869

4

106926

D2939-2

Manufactured No

110 Each

15.0000

1

D2939-2

206 Saddle

**

DAS
33
9-89

DAS
28
9-89

1x

Location

Loc Qty

Loc Code

ST391

11

109169

4

112240

1

113594

2

114501

4

ST403

4

121757

4

109169

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Parent Item: D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

120010

D206-642-514

Start Date: 6/02/14

Required Date: 6/06/14

D3396-3

Manufactured No

110 Each

59.0000

Start Qty: 1.00

Required Qty: 1.00

~~*D3396-3*~~

Bushings

DAS
38
9-89

2x

**

108641

DAS
33
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

26772

10

ST037

49

109098

19

120340

30

109098

D3407-043

Manufactured No

110 Each

14.0000

~~*D3407-043*~~

Tow Ring

DAS
38
9-89

1x

**

DAS
33
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

14

114527

6

119642

8

119642

D3452-1

Manufactured No

110 Each

18.0000

~~*D3452-1*~~

Bracket

DAS
38
9-89

2x

**

DAS
33
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST039

18

28950

2

42325

4

47428

12

28950

D3452-3

Manufactured No

110 Each

6.0000

~~*D3452-3*~~

Bracket

DAS
38
9-89

1x

**

DAS
33
9-89

14-08-01

Location

Loc Qty

Loc Code

ST039

6

28951

6

28951

DAS
28
9-89

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Work Order ID: 120010

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D3456-1

Manufactured No

110 Each

Start Qty: 1.00
202.0000

Required Qty: 1.00

D3456-1

Washer

DAS
38
9-89

**

DAS
33
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	7	
25701	7	
ST040	195	
107629	1	
113126	1	
115051	93	
121045	100	

115051

D3457-1

Manufactured No

110 Each

42.0000

D3457-1

Washer

DAS
38
9-89

**

DAS
33
9-89

14-08-01

Location

Loc Qty

Loc Code

FG	10	
32409	10	
ST040	32	
109133	4	
119397	17	
99638	11	

119397

DAS
28
9-89

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D3672-1 Manufactured No 110 Each

Start Qty: 1.00
1,381.000 72 72

Required Qty: 1.00

D3672-1
Phenolic Washer

72x
DAS
38
9-89

Location	Loc Qty	Loc Code
FG	10	
85222	10	
ST055	1371	
103845	4	
112218	293	
113581	500	
120116	500	
80369	34	
99099	40	

★★

DAS
33
9-89

DAS
28
9-89

112218

D3672-3 Manufactured No 110 Each

1,065.000 24 24

D3672-3
Phenolic Washer

24x
DAS
38
9-89

Location	Loc Qty	Loc Code
FG	111	
84432	11	
89273	100	
ST055	954	
107316	19	
110251	8	
112455	255	
113746	164	
121577	500	
89273	7	
93925	1	

★★

DAS
33
9-89

14-08-01

DAS
28
9-89

112455

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D3672-7

Manufactured No

110 Each

Start Qty: 1.00
980.0000 24

Required Qty: 1.00

D3672-7

Phenolic Washer

24x

DAS
38
9-89

Location

Loc Qty

Loc Code

FG	25	
93370	25	
ST055	955	
103641	2	
111568	187	
113195	250	
120476	500	
83501	16	

**

DAS
33
9-89

DAS
28
9-89

113195

MS21043-3

Purchased No

110 Each

394.0000 46

MS21043-3

Nut

4/6x

DAS
38
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
ST306	314	
m128398	83	
m129472	1	
m129521	230	

**

DAS
33
9-89

14-08-01

DAS
28
9-89

129521

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Parent Item: D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

120010

D206-642-514

Start Date: 6/02/14

Required Date: 6/06/14

MS21043-4 Purchased No 110 Each 2,925.000 **Start Qty: 1.00** **Required Qty: 1.00**
MS21043-4 **13** **13**
 Nut **DAS 38 9-89** ****** **DAS 33 9-89** **DAS 28 9-89**

13x

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST306	2885	
m128300	56	
m128429	61	
m128798	1400	
m128818	1368	

MS21043-5 Purchased No 110 Each 269.0000 **Start Qty: 1.00** **Required Qty: 1.00**
MS21043-5 **4** **4**
 Nut **DAS 38 9-89** ****** **DAS 33 9-89** **DAS 28 9-89**

4x

Location	Loc Qty	Loc Code
FG	20	
101418	20	
ST306	249	
116548	88	
121584	11	
m129499	50	
m129795	100	

MS21919-WDG28 Purchased No 110 Each 51.0000 **Start Qty: 1.00** **Required Qty: 1.00**
MS21919-WDG28 **4** **4**
 CLAMP **DAS 38 9-89** ****** **DAS 33 9-89** **DAS 28 9-89** **14-08-01**

4x

Location	Loc Qty	Loc Code
ST298	51	
18847	26	
m129499	25	

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Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

NAS1149C0332R

Purchased

No

110

Each

Start Qty: 1.00
5,346.000 ~~72~~ 72

Required Qty: 1.00

NAS1149C0332R
WASHER

33
9-89

72X
DAS
38
9-89

Location

Loc Qty

Loc Code

CA

83

m129682

83

ST278

5263

122063

41

125654

609

m126319

61

m127306

2500

m127410

543

m127831

26

m128591

84

m129390

310

m129499

183

m129909

906

129390

DAS
28
9-89

NAS1149C0432R

Purchased

No

110

Each

2,166.000

~~24~~ 24

NAS1149C0432R
WASHER

DAS
33
9-89 14-08-01

24X
DAS
38
9-89

Location

Loc Qty

Loc Code

ST278

2166

119124

6

121255

2

122441

29

m125807

1147

m126221

982

126121

DAS
28
9-89

July-30-14 12:40:38 PM

Shop Packet Print

Page 14

Picklist Print

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Work Order ID: 120010

120010

Parent Item: D206-642-514

D206-642-514

Parent Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

NAS1149C0532R

Purchased

No

110

Each

475.0000

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0532R

WASHER

DAS
33
9-89

14-08-01

DAS
38
9-89

Location

Loc Qty

Loc Code

ST277

475

116513

55

m128537

420

128537

DAS
28
9-89

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-642

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4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (OEM/PMA BAG COMPATIBLE)

Item	Qty -513	Qty -514	Qty -517	Qty -518	Qty -545	Qty -557	Qty -549	Qty -555	Qty -013	Part Number	Description
	X									D206-642-513	SKIDTUBE INSTALLATION, LH
		X								D206-642-514	SKIDTUBE INSTALLATION, RH
			X							D206-642-517	SKIDTUBE INSTALLATION, LH
				X						D206-642-518	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-545	SKIDTUBE
						X				D206-642-557	WEARSHOE KIT (REPLACES -547 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-555	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-043	SKIDTUBE ASSEMBLY
1								1		D4362-043	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6				1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7				1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8				1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9				1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D4956-15	* WEARSHOE ⁽¹⁾ (REPLACES D3535-15 + D3538-15)
23A					1	1				D4956-23	* WEARSHOE ⁽¹⁾ (REPLACES D3535-23 + D3538-23)
24A					1	1				D4956-39	* WEARSHOE ⁽¹⁾ (REPLACES D3535-39 + D3538-39)
25A					1	1				D4956-35	* WEARSHOE ⁽¹⁾ (REPLACES D3535-35 + D3538-35)
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q

Date: 13.08.12

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IIN-D206-642

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Item	Qty -513	Qty -514	Qty -517	Qty -518	Qty -545	Qty -557	Qty -549	Qty -555	Qty -013	Part Number	Description
50	34	34	28	28						AN3C37A	BOLT (FOR INSTALLATION OF OEM FLOATS)
50	9	9	3	3						AN3C36A	BOLT (FOR INSTALLATION OF TRIBAG FLOATS)
51	3	3	3	3						AN3C35A	BOLT
52	68	68	56	56						NAS1149C0332R	WASHER (OR AN960C10L)
53	68	68	56	56						D3672-1	WASHER (REPLACES NAS1515H3L)
54	34	34	28	28						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
70	2	2	2	2						D3452-1	BRACKET
71	1	1	1	1						D3452-3	BRACKET
72	4	4	4	4						MS21919WDG-28	CLAMP
73	4	4	4	4						AN3C7A	BOLT
74	4	4	4	4						NAS1149C0332R	WASHER (OR AN960C10L)
75	4	4	4	4						D3672-1	WASHER (REPLACES NAS1515H3L)
76	4	4	4	4						MS21043-3	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
86D			6	6						AN3C46A	BOLT
87							10	10		MS21043-3	NUT
88			12	12						D3873-5	BUSHING
89			12	12						D3873-7	SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-043 or D4362-043 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: Q
Date: 13.08.12

Work Order ID 120010

July-30-14 12:40:41 PM

120010

Page 1

Item ID: D206-642-514

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA
Float Compatible

Start Date: 6/02/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Prep Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-514	CHG005							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

WM 08/05/14